

## WHAT IS CLAIMED IS:

1. A coating of a rubber sponge material for a product to be used in water, the coating being formed by means of applying water-soluble  
5 resin paint over a surface of the rubber sponge material such that the rubber sponge material is smooth and water-repellent.

2. The coating of a rubber sponge material for a product to be used in water as claimed in claimed 1, wherein the coating is formed on an upper side of the rubber sponge material.

10 3. The coating of a rubber sponge material for a product to be used in water as claimed in claimed 1, wherein the coating is formed on a lower side of the rubber sponge material.

4. The coating of a rubber sponge material for a product to be used in water as claimed in claimed 1, wherein the coating is formed on both  
15 upper and lower sides of the rubber sponge material.

5. The coating of a rubber sponge material for a product to be used in water as claimed in claimed 1, wherein a mold is pressed against the water-soluble resin paint before and after the paint is applied over the rubber sponge material such that the coating formed on the rubber  
20 sponge material has concave and convex patterns thereon.

6. The coating of a rubber sponge material for a product to be used in water as claimed in claimed 1, wherein the coating is printed with various color patterns.